

Work Order ID 73307

Wednesday, August 31, 2011 10:47:21 AM





Page 1

Item ID:	D2022-101	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Spacer					
Start Date:	9/1/2011	Start Qty:	50.00		Cust Item ID:	
Required Date:	9/15/2011	Req'd Qty:	50.00		Customer:	
Reference:						

Approvals:	Process Plan:	<u>MF</u>	Date:	<u>11-09-01</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

100		0.00							
									
Hardinge		0.00							
Hardinge CNC Lathe Small	<div><div>Memo</div><div>Note: .257" dia drill</div><div>1-Turn as per folio FA206 & dwg</div><div>FOLIO REV: _____</div><div>DWG REV: _____</div><div>2-Deburr as required</div></div>								
				11/9/28					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104	105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120	121	122	123	124	125	126	127	128	129	130	131	132	133	134	135	136	137	138	139	140	141	142	143	144	145	146	147	148	149	150	151	152	153	154	155	156	157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200	201	202	203	204	205	206	207	208	209	210	211	212	213	214	215	216	217	218	219	220	221	222	223	224	225	226	227	228	229	230	231	232	233	234	235	236	237	238	239	240	241	242	243	244	245	246	247	248	249	250	251	252	253	254	255	256	257	258	259	260	261	262	263	264	265	266	267	268	269	270	271	272	273	274	275	276	277	278	279	280	281	282	283	284	285	286	287	288	289	290	291	292	293	294	295	296	297	298	299	300	301	302	303	304	305	306	307	308	309	310	311	312	313	314	315	316	317	318	319	320	321	322	323	324	325	326	327	328	329	330	331	332	333	334	335	336	337	338	339	340	341	342	343	344	345	346	347	348	349	350	351	352	353	354	355	356	357	358	359	360	361	362	363	364	365	366	367	368	369	370	371	372	373	374	375	376	377	378	379	380	381	382	383	384	385	386	387	388	389	390	391	392	393	394	395	396	397	398	399	400	401	402	403	404	405	406	407	408	409	410	411	412	413	414	415	416	417	418	419	420	421	422	423	424	425	426	427	428	429	430	431	432	433	434	435	436	437	438	439	440	441	442	443	444	445	446	447	448	449	450	451	452	453	454	455	456	457	458	459	460	461	462	463	464	465	466
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Wednesday, August 31, 2011 10:47:21 AM

Accept

[illegible]**Setup Start**

Author's address: Department of Psychology, University of Cambridge, 7 West Road, Cambridge CB3 9ET, UK.
E-mail: m.j.harris@cam.ac.uk

Stop



<p>1. The first step in the process of developing a new product is to identify a market need. This involves conducting market research to determine what consumers want and need. Once a need is identified, the next step is to develop a concept that addresses this need.</p> <p>2. The second step is to develop a business plan. This plan should outline the company's goals, the market it will serve, and the resources it will need to succeed. It should also include a financial forecast and a marketing strategy.</p> <p>3. The third step is to secure financing. This can be done through a variety of sources, including venture capitalists, angel investors, and banks. Once financing is secured, the company can move on to the next step.</p> <p>4. The fourth step is to develop a prototype. This is a physical model of the product that can be used to test the concept and gather feedback from potential customers. It is important to create a prototype that is functional and looks like the final product.</p> <p>5. The fifth step is to conduct a pilot test. This involves selling the product to a small group of customers and monitoring their reactions. This test can help the company identify any problems with the product and make necessary adjustments.</p> <p>6. The sixth step is to launch the product. This involves marketing the product to a wider audience and making it available for purchase. The company should continue to monitor sales and customer feedback to ensure the product is successful.</p>	<p>1. The first step in the process of developing a new product is to identify a market need. This involves conducting market research to determine what consumers want and need. Once a need is identified, the next step is to develop a concept that addresses this need.</p> <p>2. The second step is to develop a business plan. This plan should outline the company's goals, the market it will serve, and the resources it will need to succeed. It should also include a financial forecast and a marketing strategy.</p> <p>3. The third step is to secure financing. This can be done through a variety of sources, including venture capitalists, angel investors, and banks. Once financing is secured, the company can move on to the next step.</p> <p>4. The fourth step is to develop a prototype. This is a physical model of the product that can be used to test the concept and gather feedback from potential customers. It is important to create a prototype that is functional and looks like the final product.</p> <p>5. The fifth step is to conduct a pilot test. This involves selling the product to a small group of customers and monitoring their reactions. This test can help the company identify any problems with the product and make necessary adjustments.</p> <p>6. The sixth step is to launch the product. This involves marketing the product to a wider audience and making it available for purchase. The company should continue to monitor sales and customer feedback to ensure the product is successful.</p>
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Cust Item ID:

Start Date: 9/1/2011 **Start Qty:** 50.00

Required Date: 9/15/2011 **Req'd Qty:** 50.00

Customer:

Reference:

Run Start



Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop

(b) (7)(C), (b) (7)(D)

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

**Insp.
Stamp**

0.00

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QC

Memo

0.00

Quality Control

Identify as per dwg & Stock Location: 504

0.00

1. The first step in the process is to identify the problem. This involves gathering information about the situation and understanding the needs of the stakeholders involved.

Packaging

Memo

0.00

Packaging

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

11/10/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, August 31, 2011 10:47:18 AM

Page 1

Work Order ID: 73307



Parent Item: D2022-101



Parent Item Name: Spacer


Start Date: 9/1/2011

Required Date: 9/15/2011

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP ☐ D02.03.07 ☐ Now made in house ☐ NG ☐

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.750  6061-T6 Round Bar .750"		Purchased	No			100	f	32.5530	0.03	1.5		10/9/29	

Location

Loc Qty

Loc Code

MAT013

32.553

112442

0.796

116406

0.617

117481

12.76

118106

18.38

W/O:		WORK ORDER CHANGES					
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